



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2932-1BL
Job Sheet 168712



5012163

Part No: D2932-1BL

Job Qty: 5 ea

Part Name: Saddle LH Out, 206



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 11/27/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV C IPP: B 00.06.26 New DWG rev, (mpp 2069) EC IPP Rev:C As per Rev C 07-03-19 JLM IPP
REV:D 15.10.09 ADDED BL DD VERF:JLM IPP REV:E 16.01.22 PAR16-484 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		11/27/17	0.00	0.00	Start Up Machining		
150	Outsource	5 pcs		11/27/17			ATE003-VC		ms 17-11-24
155	Packaging	5 pcs		11/27/17	0.00	0.00	Packaging2		ms 17-11-24
160	QC	5 pcs		11/27/17	0.00	0.00	QC6		38
170	Packaging	5 pcs		11/27/17	0.00	0.00	Packaging3		9-89
180	QC21-SA	5 Ea		11/27/17	0.00	0.00	QC21		

Part Op Descriptions: 150 - ***MASK ALL HOLES AS PER PAR16-484*** BATCH: _____

DAS
21 NOV 27 2017
9-89

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2932-1	5	5	0	0

5x B161343

Part Specifications

Specifications could not be found.

QA Closed:

Date:

Work Order update only

Work Order: _____ Part No: _____ NCR I: _____ Date: _____ _____ _____	DISPOSITION  S013532 PART AEROSPACE Saddle LH Out, 206 D2932 - 1BL Outsource	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="4" style="text-align: center;">AGAINST DEPARTMENT/PROCESS</th> </tr> <tr> <td style="width: 25%;">Skid-tube ☐</td> <td style="width: 25%;">Cross tube ☐</td> <td style="width: 25%;">Water Jet ☐</td> <td style="width: 25%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 80%;">QTY Effective : _____</td> <td style="width: 20%;">MRB (QS1042) Approval</td> </tr> <tr> <td rowspan="3" style="height: 150px; vertical-align: middle; text-align: center;">Disposition</td> <td>Completed By</td> </tr> <tr> <td>Lead hand / Supervisor Approval Verification</td> </tr> <tr> <td>QC / QA Coordinator Approval</td> </tr> </table>	AGAINST DEPARTMENT/PROCESS				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐		QTY Effective : _____	MRB (QS1042) Approval	Disposition	Completed By	Lead hand / Supervisor Approval Verification	QC / QA Coordinator Approval																																
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038463

Supplier: ATE003-VC
Atelier Debosselage
358 Principale
Calumet
QC
J0V 1B0 Canada
Phone: 819 242 5633

PO No: PO038463
PO Date: 11/23/17
Due Date: 11/23/17
Purchase Order Revision:
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items												
Line Item	Job	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	168603	D2646BL	-	Aft Cap		Firmed	11/23/17	24 pcs	0 pcs	24 pcs	\$18.00/pcs	\$432.00
2	168712	D2932-1BL	-	Saddle LH Out, 206 ***MASK ALL HOLES AS PER PAR16-484*** BATCH: _____		Firmed	11/23/17	5 pcs	0 pcs	5 pcs	\$35.00/pcs	\$175.00
3	168713	D2932-2BL	-	Saddle RH Out, 206 ***MASK ALL HOLES AS PAR16-484*** SPRAY PAINT BLEU		Firmed	11/23/17	7 pcs	0 pcs	7 pcs	\$35.00/pcs	\$245.00
4	168714	D2933-1BL	-	Saddle LH In, 206 *** MASK ALL HOLES AS PER PAR16-484*** BATCH: _____		Firmed	11/23/17	5 pcs	0 pcs	5 pcs	\$35.00/pcs	\$175.00
5	168722	D2933-1BL	-	ISSUE PO _____ Saddle LH In, 206 *** MASK ALL HOLES AS PER PAR16-484*** BATCH: _____		Firmed	11/23/17	2 pcs	0 pcs	2 pcs	\$35.00/pcs	\$70.00
6	168715	D2933-2BL	-	ISSUE PO _____ Saddle RH In, 206 ***MASK ALL HOLES AS PER PAR16-484***		Firmed	11/23/17	6 pcs	0 pcs	6 pcs	\$35.00/pcs	\$210.00
7	168716	D2938-1BL	-	ISSUE PO _____ Saddle LH Out, 206 ***MASK ALL HOLES AS PER PAR16-484***		Firmed	11/23/17	4 pcs	0 pcs	4 pcs	\$35.00/pcs	\$140.00
8	168723	D2938-1BL	-	ISSUE PO _____ Saddle LH Out, 206 ***MASK ALL HOLES AS PER PAR16-484***		Firmed	11/23/17	3 pcs	0 pcs	3 pcs	\$35.00/pcs	\$105.00
9	168717	D2938-1BL	-	ISSUE PO _____		Firmed	11/23/17	7 pcs	0 pcs	7 pcs	\$35.00/pcs	\$245.00